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**PATENT
DEM04 P-109A**

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant(s) : Ted W. Hann and Wynn M. Pelak
Serial No. : 10/605,277
Filing Date : September 19, 2003
Patent No. : 7,063,206 B2
Issue Date : June 20, 2006
Entitled : ACCUMULATING CONVEYOR SYSTEM

Certificate

DEC 14 2006

of Correction

Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

CERTIFICATE OF MAILING

Dear Sir:

I hereby certify that the accompanying return postcard, Request for Certificate of Correction (2 pages), and Form PTO-1050 (2 pages, in duplicate) are being deposited in the United States Postal Service as First Class Mail, in an envelope addressed to:

Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

on December 8, 2006.

Frederick S. Burkhart
Registration No. 29 288
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P.O. Box 888695
Grand Rapids, MI 49588-8695
(616) 975-5504

FSB:clw
Enclosures

DEC 15 2006



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REQUEST FOR CERTIFICATE OF CORRECTION

Dear Sir:

A request is being made for Certificate of Correction in the above-identified patent, which issued with the following errors identified by Column and Line from the patent.

Column 1:

Line 4, "Applications" should be --Application--.
Line 34, Insert --a-- before "sortation".
Line 38, "discharges" should be --discharged--.

Column 2:

Line 12, "bases" should be --based--.

Column 3:

Line 10, "accumulated" should be --accumulate--.
Line 33, "from" should be --with--.
Line 45, "accumulated" should be --accumulate--.

Column 5:

Line 67, Insert --,-- after "length".
Line 67, "of slug forming" should be --but may be of a greater or lesser--.

Column 6:

Line 1, Delete --section 19, in the--.
Line 18, Insert --combining section 21. Thus, each slug may move from the--
after "slug".

Column 9:

Line 27, "comparsion" should be --comparison--.
Line 35, "of" should be --or--.
Line 38, "are" should be --and--.

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Applicant(s) : Ted W. Haan and Wynn M. Pelak
Patent No. : 7,063,206 B2
Page : 2

Column 10:

Line 19, Claim 7, "accumulated" should be --accumulate--.
Line 35, Claim 10, Insert --conveyor-- after "accumulation".
Line 57, Claim 13, "as" should be --an--.

Column 12:

Line 16, Claim 32, "transport" should be --transports--.

Enclosed is the Certificate of Correction Form PTO-1050 (in duplicate)
identifying errors by Column and Line from the patent which are chargeable to the Official
Printer.

Respectfully submitted,

TED W. HAAN AND WYNN M. PELAK

By: Van Dyke, Gardner, Linn & Burkhart, LLP

Date: December 8, 2006

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